

TEST REPORT	PRODUCT:	4373M ❶
FORD WSS-M99P48-A3 JUL 2016 ➤ INTERIOR, AT OR ABOVE BELTLINE	TEST SUBSTRATE:	ABS
DOCUMENT TITLE: FOAM PERFORMANCE, PRESSURE SENSITIVE ADHESIVE TAPE WSS-M99P48-A3 (INTERIOR, EXTERIOR, CLIMATE CONTROL AND UNDERHOOD)	REPORT DATE:	06/26/23

PARAGRAPH	<u>REQUIRED</u>	<u>RESULTS</u>
SUBSTRATE		<u>ABS</u>
3.2 DURABILITY REQUIREMENTS AND CHARACTERIZATION OF PRODUCTION MATERIALS		
3.2.8 Original	0.48 N/mm Minimum	0.67 N/mm
ASTM D1000, SECTION 46-53 EXCEPT REPLACE THE STEEL PANELS WITH THE INTENDED SUBSTRATE, 180 DEGREE PEEL		
3.2.8.1 After Heat Aging Change	-25% Max	0.72 N/mm
At or Above Beltline [168 hours, 100 +/- 2 °C]		
3.2.8.2 After Environmental Cycling Change	-25% Max	0.60 N/mm
10 cycles, each cycle shall consist of the following:		
• 4 h at 100 +/- 2 °C		
• 4 h at 38 +/- 2 °C and 95-100% R.H.		
• 16 h at -40 +/- 2 °C		

◆ Solvay Sequel 1402

❶ Adhesive tested with 1-mil PET film applied to exposed-side of adhesive

APPROVED:

Original Test Date: 12/07/20
Berry Global Technical Service Department

Conditioning and Testing per FORD WSS-M99P48-A3